

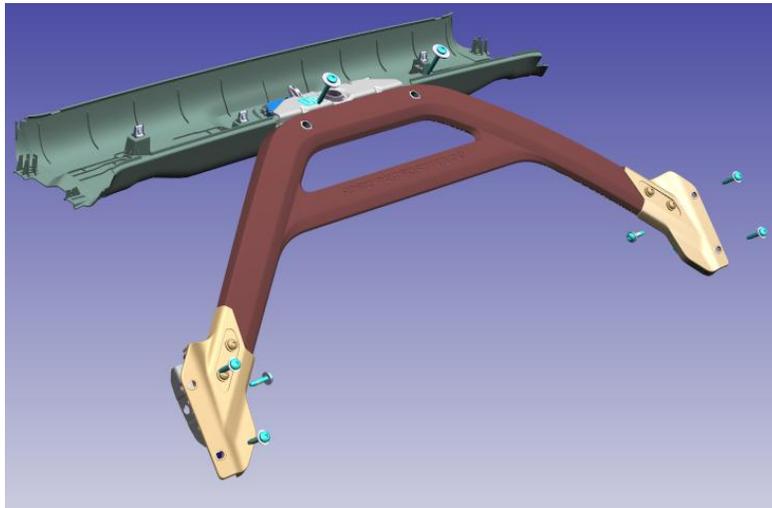


M-20201-CBK
2022-2024MY Bronco
C-Bow Brace Kit

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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPLETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

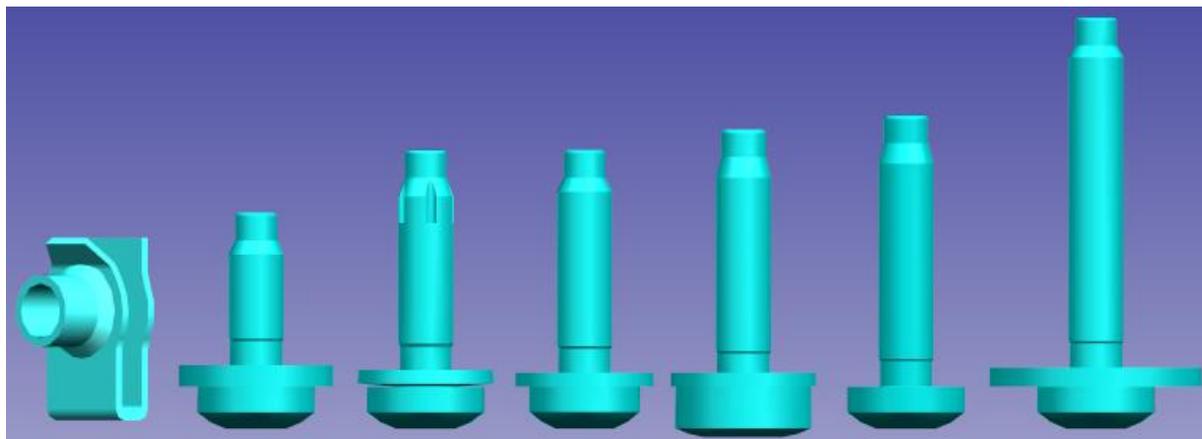


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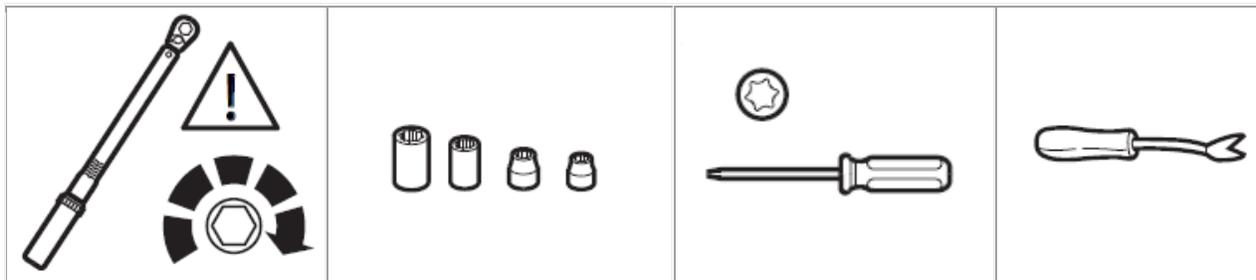
Kit contents:

Description	Quantity
C-Bow Brace Bracket	1
C-Bow Brace	1
C-Bow Bolt & Washer (M8x49)	2
C-Bow J Clip (M8)	2
C-Bow Bolt & Washer (M8x24)	2
C-Bow Bolt & Washer (M8x30)	6
C-Bow Interior Trim Piece	1



J Clip 21mm 24mm 30mm 33mm 35mm 49mm

Special Tool(s) / General Equipment



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C-Bow Brace Removal

1. Use a plastic trim removal tool to remove the plastic rivet and middle rear header trim piece. Disconnect the electrical connector for the overhead light.



2. Disconnect the electrical connector for one side of the curtain airbag.
(This step is necessary for ease of installing the C-Bow Brace bracket.)



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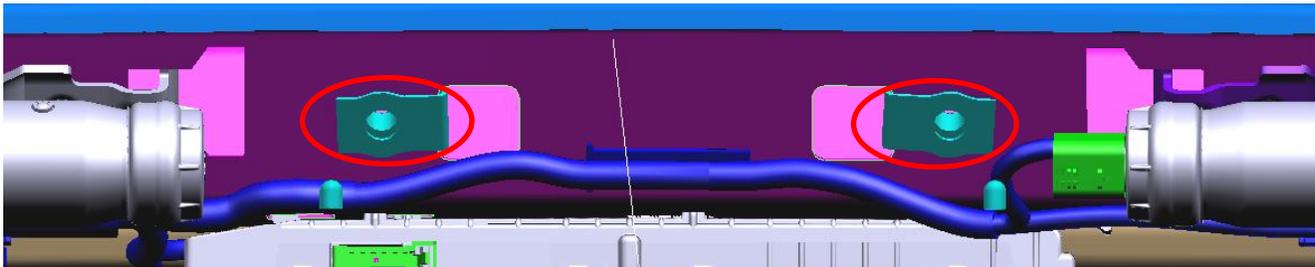
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C-Bow Brace Installation

1. Install the C-bow brace bracket to the backside of the C-bow brace using the bolts and washers (M8x49), as shown in the image.
Torque: 18 ft-lbs (25 Nm)



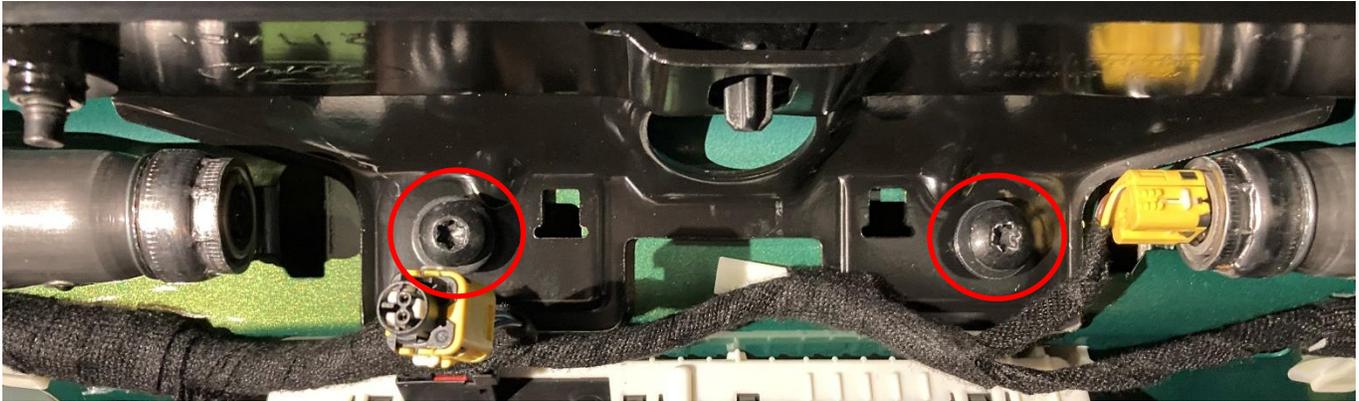
2. Install the J-clips (M8) on the rear header, as shown in the image.



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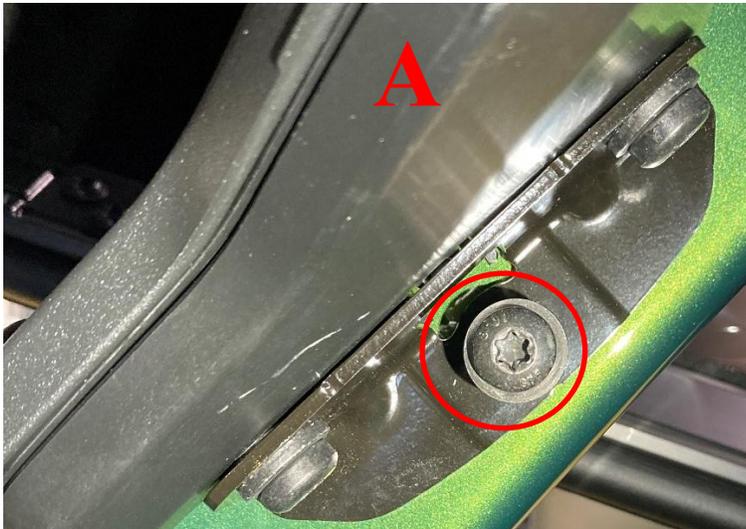
3. Install the C-bow brace to the rear header using the bolts and washers (M8x24), as shown in the image.
Torque: 18 ft-lbs (25 Nm)

 **Reconnect the electrical connector to the curtain airbag.**



4. Install the C-bow brace to the side pillars using the bolts and washers (M8x30).
A: Torque: 11 ft-lbs (15 Nm)
B: Torque: 18 ft-lbs (25 Nm)

(Left side shown, Right side similar.)



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5. Install the C-bow brace trim piece to the rear header.



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