

# mountune®



▼ 2363-CAIS-BA  
▼ 2363-CAIS-AA

## MK3 FOCUS ST INDUCTION KIT

**Tools required:**  
Screwdriver, socket set

**INSTALLATION  
INSTRUCTIONS**



**STEP 1:** Remove the engine cover by pulling upwards as shown



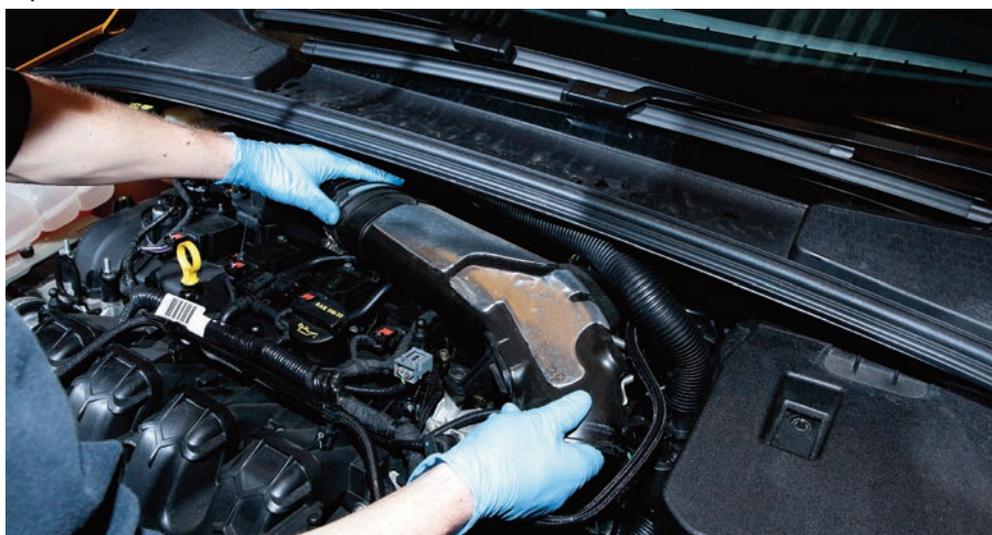
**STEP 2:** Undo the bolt securing the standard crossover duct in-situ with the cam cover



**STEP 3:** Undo the jubilee clips holding the crossover in place at either end of the standard duct



**STEP 4:** With the lower hose removed, pull the standard crossover free from the top hose



**STEP 5:** Remove the rubber gromit from the standard crossover and re-fit to the new mountune low-loss crossover, as shown



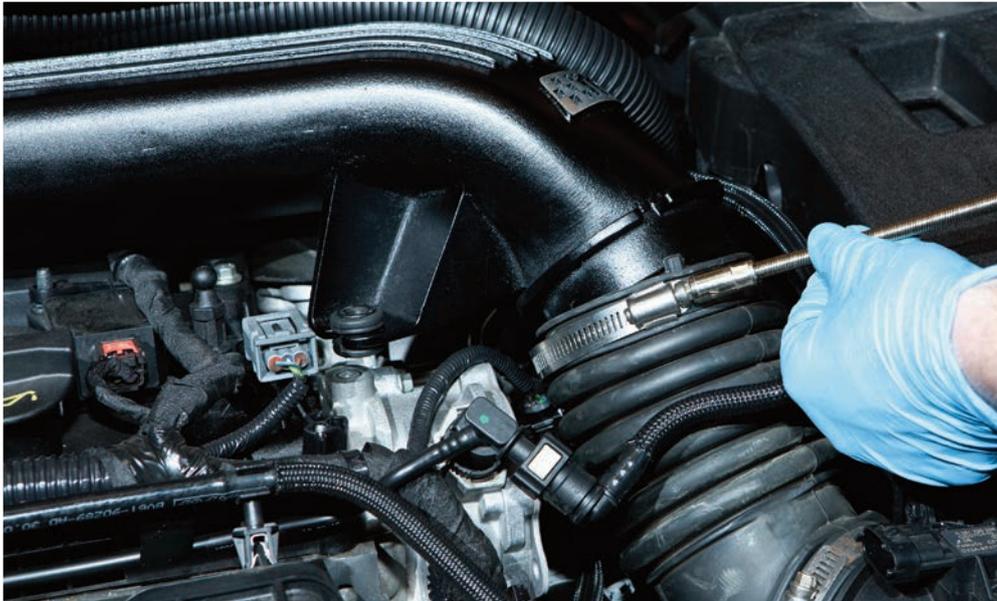
**STEP 6:** Your new crossover is supplied with a silicone hose and clips, make sure the clips are arranged in the orientation shown to avoid fouling



**STEP 7:** Remove the airbox lid by undoing the 4 retaining screws, then replace the standard filter element with the new K&N 57S filter - a detachable plug is supplied with the filter should you require this for homolagation, **optimum performance is achieved wih the plug removed**



**STEP 8:** Re-connect the convoluted hose between the airbox and the new LLC



**STEP 9:** Re-fit the airbox lid, make sure the new hose connections are tight and then re-fit the engine cover



*Fitting Ends*